

# **Roof Construction**

AN EXCERPT OF THE ENGINEERED WOOD CONSTRUCTION GUIDE





### ROOF CONSTRUCTION

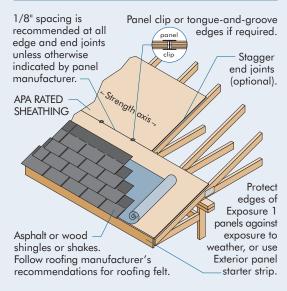
#### **APA Panel Roof Sheathing**

Roof construction details using APA wood structural panels are illustrated in Figure 21. The recommendations for roof sheathing in Table 33 apply to APA RATED SHEATHING Exposure 1 or Exterior, APA STRUCTURAL I RATED SHEATHING Exposure 1 or Exterior and APA RATED STURD-I-FLOOR Exposure 1 or Exterior. Uniform load deflection limits are 1/180 of span under live load plus dead load, and 1/240 of span under live load only. Special conditions, such as heavy concentrated loads, may require constructions in excess of these minimums, or allowable live loads may have to be decreased for dead loads greater than 10 psf, such as tile roofs. Panels are assumed continuous over two or more spans with the long dimension or strength axis across supports.

Good performance of built-up, single-ply or modified bitumen roofing applied on low slope roofs requires a stiffer deck than does prepared roofing applied on pitched roofs. Although APA span-rated panels used as roof sheathing at maximum span are adequate structurally, an upgraded system is recommended for low slope roofs. Table 34 provides recommended maximum spans for low-slope roof decks. Recommended live loads can be determined from Table 33 and minimum fastener requirements are given in Table 35. Increased nail schedules may be required in high wind zones. Recommended nail schedules for high wind zones are described in *APA Data File: Roof Sheathing Fastening Schedules for Wind Uplift*, Form T325.

#### FIGURE 21

#### APA PANEL ROOF SHEATHING



#### Notes:

- Cover sheathing as soon as possible with roofing felt for extra protection against excessive moisture prior to roofing application.
- For pitched roofs, place screened surface or side with skid-resistant coating up if OSB panels are used. Keep roof surface free of dirt, sawdust and debris, and wear skid-resistant shoes when installing roof sheathing.
- 3. For buildings with conventionally framed roofs (trusses or rafters), limit the length of continuous sections of roof area to 80 feet maximum during construction to allow for accumulated expansion in wet weather conditions. Omit roof sheathing panels in each course of sheathing between sections and install "fill in" panels later to complete roof deck installation prior to applying roofing.

#### TABLE 33

#### RECOMMENDED UNIFORM ROOF LIVE LOADS FOR APA RATED SHEATHING<sup>a</sup> AND APA RATED STURD-I-FLOOR WITH STRENGTH AXIS PERPENDICULAR TO SUPPORTS<sup>b</sup>

	Minimum	Maximum Span (in.)		Allowable Live Loads (psf) <sup>d</sup>									
Panel	Panel	With	Without	Spacing of Supports Center-to-Center (in.)									
Span Rating	Performance Category	Edge Support <sup>c</sup>	Edge Support	12	16	20	24	32	40	48	60		
APA RATED S	Sheathing°												
24/0	3/8	24	19.2°	190	100	60	30						
24/16	7/16	24	24	190	100	65	40						
32/16	15/32	32	28	300	165	110	65	30					
40/20	19/32	40	32	_	275	195	120	60	30				
48/24	23/32	48	36	_	_	270	175	95	45	30			
APA RATED ST	URD-I-FLOOR <sup>f</sup>												
20 oc	19/32	32	32	270	150	100	60	30					
24 oc	23/32	48	36	_	240	160	100	50	30	20			
32 oc	7/8	48	40	_	_	295	185	100	55	35			
48 oc	1-3/32	60	48	_	_	_	290	160	100	65	40		

a. Includes APA RATED SHEATHING/CEILING DECK.

b. Applies to APA RATED SHEATHING and APA RATED STURD-I-FLOOR panels 24 inches or wider applied over two or more spans.

c. Tongue-and-groove edges, panel edge clips (one midway\* between each support, except two equally spaced between supports 48 inches on center or greater), lumber blocking or other. For low slope roofs, see Table 34. \*No established tolerance.

d. 10 psf dead load assumed.

e. 19.2 inches for Performance Category 3/8 and 7/16 panels. 24 inches for Performance Category 15/32 and 1/2 panels.

f. Also applies to C-C Plugged grade plywood.

#### TABLE 34

RECOMMENDED MAXIMUM SPANS FOR APA PANEL ROOF DECKS FOR LOW-SLOPE ROOFS<sup>a</sup> (Panel strength axis perpendicular to supports and continuous over two or more spans)

Grade	Min. Panel Performance Category	Min. Span Rating	Max. Span (in.)	Panel Clips Per Span <sup>b</sup> (number)
APA RATED SHEATHING	15/32	32/16	24	1
	19/32	40/20	32	1
5112/0111100	23/32	48/24	48	2
	19/32	20 ос	24	1
APA RATED STURD-I-FLO	23/32	24 oc	32	1
51010-1-120	7/8	32 oc	48	2

a. Low slope roofs are applicable to built-up, single-ply and modified bitumen roofing systems. For guaranteed or warranteed roofs, contact membrane manufacturer for acceptable deck. Low-slope roofs have a slope that is less than 2/12 (2"/foot).

b. Edge support may also be provided by tongue-and-groove edges or solid blocking.

#### TABLE 35

#### RECOMMENDED MINIMUM FASTENING SCHEDULE FOR APA PANEL ROOF SHEATHING (Increased nail schedules may be required in high wind zones and where roof is engineered as a diaphraam )

	Nailing <sup>a,b</sup>							
		Maximum Spacing (in						
Panel Performance Category <sup>c</sup>	Sized	Supported Panel Edges®	Inter- mediate					
3/8 - 1	8d	6	12 <sup>f</sup>					
1-1/8	8d or 10d	6	12 <sup>f</sup>					

a. Use common smooth or deformed shank nails for panels with Performance Category 1 or smaller. For 1-1/8 Performance Category panels, use 8d ring- or screw-shank or 10d common smooth-shank nails.

- b. Other code-approved fasteners may be used.
- c. For stapling asphalt shingles to Performance Category 3/8 and thicker panels, use staples with a 15/16-inch minimum crown width and a 1-inch leg length. Space according to shingle manufacturer's recommendations.
- d. See Table 6, page 17, for nail dimensions.
- Supported panel joints shall occur approximately along the centerline of framing with a minimum bearing of 1/2". Fasteners shall be located 3/8 inch from panel edges.
- f. For spans 48 inches or greater, space nails 6 inches at all supports.

**Notes:** Gluing of roof sheathing to framing is not recommended, except when recommended by the adhesive manufacturer for roof sheathing that already has been permanently protected by roofing.

The span rating in the trademark applies when the long panel dimension or strength axis is across supports unless the strength axis is otherwise identified.

APA RATED SHEATHING is equally effective under built-up

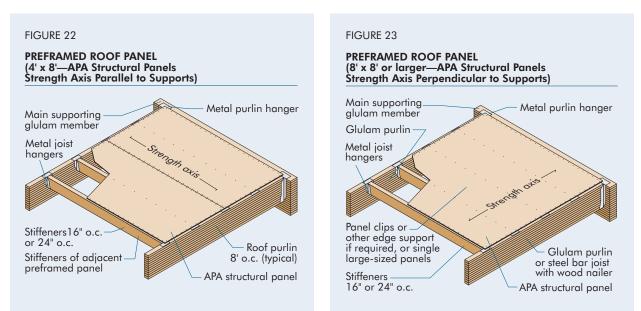
roofing, asphalt or fiberglass shingles, tile roofing, or wood shingles or shakes. Roof trusses spaced 24 inches on center are widely recognized as the most economical construction for residential roofs. However, using fewer supports with thicker panels—e.g., Performance Category 23/32 panels with a span rating of 48/24 over framing 48 inches on center—is also cost effective for long-span flat or pitched roofs. Recommended live loads are given in Table 33. Nailing recommendations are given in Table 35.

When support spacing exceeds the maximum length of an unsupported edge (see Table 33), provide adequate blocking, tongue-and-groove edges or other edge support such as panel clips. Some types of panel clips, in addition to edge support, automatically assure proper panel spacing. When required, use one panel clip per span, except use two clips for 48-inch or longer spans.

See APA's *Build A Better Home: Roofs*, Form A535, for additional recommendations to prevent moisture infiltration in roofs.

#### **Preframed Roof Panels**

Preframed, or "panelized," wood roof systems are common on warehouse and other commercial buildings in some parts of North America, due to their cost-effectiveness and speed of construction. Spans of 8 to 12 feet are usually the most practical with preframed panel construction, although spans to 30 feet are not uncommon. APA panels with stiffeners preframed at 16 or 24 inches on center (Figure 22) are common. The long dimension or strength axis of the panel typically runs parallel to supports. Stiffeners and roof purlins provide support for all panel edges. Minimum nailing requirements for preframed panels are the same as for roof sheathing.



#### **TYPICAL SHEATHING TRADEMARKS**



In preframed panels 8x8 feet or larger (Figure 23), the panel strength axis may run either parallel or perpendicular to stiffeners spaced 16 or 24 inches on center. Stiffeners and roof purlins provide support for all panel edges. Recommendations in Table 36 are based on long dimension or strength axis of the panel parallel to supports. Deflection limits are 1/180 of span for total load; 1/240 of span for live load only. See Table 37 for design information on stiffeners for preframed panels. Nailing requirements for preframed panels are the same as for roof sheathing.

#### TABLE 36

#### RECOMMENDED ROOF LOADS (PSF) FOR APA RATED SHEATHING WITH STRENGTH AXIS PARALLEL TO SUPPORTS<sup>a,b</sup> (OSB and 5-ply/5-layer plywood panels unless otherwise noted)

	Panel		Maximum	Load at Maximum Span		
Panel Grade	Performance Category	Span Rating	Span (in.)	Live	Total	
	7/16	24/16	24 <sup>c</sup>	15	25	
APA STRUCTURAL I RATED SHEATHING	15/32, 1/2	32/16	24	30 <sup>d</sup>	40 <sup>d</sup>	
	19/32, 5/8	40/20	24	70°	80°	
	23/32, 3/4	48/24	24	105 <sup>f</sup>	115 <sup>f</sup>	
	7/16	24/16	16	35	45	
	15/32, 1/2	32/16	24 <sup>c</sup>	15 <sup>9</sup>	25ª	
APA RATED SHEATHING	19/32, 5/8	40/20	24	40 <sup>h</sup>	50 <sup>h</sup>	
	23/32, 3/4	48/24	24	70°	80°	

a. For guaranteed or warranteed roofs, contact membrane manufacturer for acceptable deck.

b. Provide edge support.

c. Solid blocking recommended at panel ends for 24-inch span.

d. For 4-ply plywood, reduce load by 10 psf.

e. For 4-ply plywood, reduce load by 30 psf.

f. For 4-ply plywood, reduce load by 45 psf.

g. For 4-ply plywood, reduce load by 5 psf.

h. For 4-ply plywood, reduce load by 15 psf.

#### TABLE 37

#### STIFFENER LOAD-SPAN TABLES FOR PREFRAMED APA PANEL ROOF DECKS

Douglas-	fir-Larch	Allowable Roof Live Load (psf) <sup>a</sup>											
Center- to-Center Purlin Spacing <sup>b</sup> (ft)	Stiffener	Select	Structu	ural	No.	1 & Be	tter		No. 1			No. 2	
	Size and Spacing (in.)			Strengthd		Strengthd			Strengthd			Strength <sup>d</sup>	
		• • •	Defl. <sup>c</sup>	1.15	1.25	Defl. <sup>c</sup>	1.15	1.25	Defl. <sup>c</sup>	1.15	1.25	Defl. <sup>c</sup>	1.15
	2x4@16	37	67	73	35	51	57	33	41	46	31	36	40
	2x4@24	25	41	46	23	31	34	22	24	27	21	21	23
8	2x6@16	144	154	168	136	121	133	129	99	109	121	88	97
	2x6@24	96	99	109	91	78	85	86	63	69	81	56	61
	2x6@32	72	61	68	68	47	52	64	38	42	61	33	37
Souther	rn Pine					Allowc	ble Roo	f Live Loa	d (psf)ª				

Allowable Roof Live Load (psf)<sup>a</sup>

Center- to-Center	Stiffener	Select	Structu	ural	No. 1 Dense			No. 1				No. 2		
Purlin Size and Spacing <sup>b</sup> Spacing		Strength <sup>d</sup>			Strength <sup>d</sup>			Strength <sup>d</sup>				Strength <sup>d</sup>		
(ft)	(in.)	Defl. <sup>c</sup>	1.15	1.25	Defl. <sup>c</sup>	1.15	1.25	Defl. <sup>c</sup>	1.15	1.25	Defl. <sup>c</sup>	1.15	1.25	
	2x4@16	35	46	51	35	46	51	31	41	46	27	27	31	
	2x4@24	23	27	31	23	27	31	21	24	27	18	15	17	
8	2x6@16	136	116	127	136	116	127	121	104	113	106	74	81	
	2x6@24	91	74	81	91	74	81	81	66	72	71	46	51	
	2x6@32	68	45	50	68	45	50	61	39	44	53	27	30	

a. Final allowable load is the lesser of the loads as determined by deflection and stress.

b. Actual span of stiffeners taken as 3-1/2 inches less than center-to-center spacing of purlins.

c. Deflection limitations: Span/240 under live load only; Span/180 under total load, assuming a dead load of 10 psf.

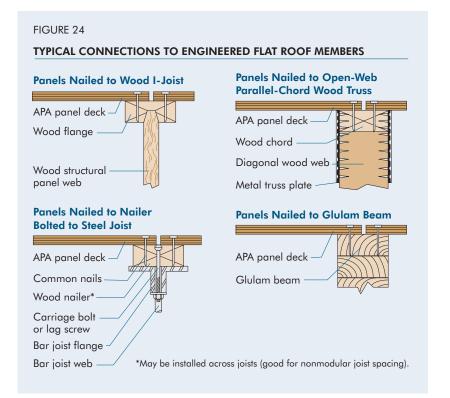
d. Loads limited by stress are based on two conditions of duration of load: two months, such as for snow (1.15); and seven days (1.25); includes effects of 10 psf dead load.

#### Long Span Systems

Both preframed panel systems and direct application of sheathing to secondary or primary framing are common approaches in long span roof construction. Bay spacing and type of framing govern the choice.

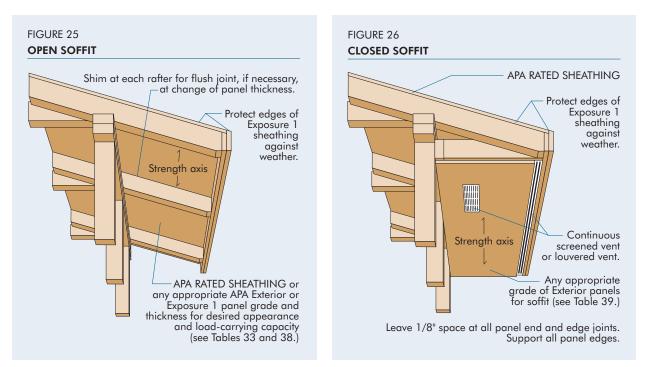
Experience shows that panels over supports 48 inches on center often yield maximum economy. Panels with a span rating of 48/24 are good for at least 30 psf snow load and meet the requirements for most guaranteed or warranteed roofs. Panels are assumed continuous over two spans with long dimension or strength axis across supports.

Figure 24 illustrates typical connections for engineered flat roof members.



#### **APA Panel Soffits**

Recommended spans for open and closed APA panel soffits are given in Tables 38 and 39. The recommendations in Table 38 for open soffits also apply to combined roof/ceiling construction. Panels are assumed continuous over two or more spans with the long dimension or strength axis across supports for both applications. For appearance purposes in open soffit construction, provide blocking, tongue-and-groove edges or other suitable edge support. Panels will support at least 30 psf live load plus 10 psf dead load.



#### TABLE 38

#### APA PANELS FOR OPEN SOFFIT OR FOR COMBINED ROOF DECKING-CEILING<sup>a,b</sup> (Strength axis across supports. For APA RATED SHEATHING, where appearance is not a major concern, see Table 33.)

**Maximum Span Panel Description Species Group** (inches) (All panels Exterior or Exposure 1) for Plywood Performance Category 15/32 APA RATED SIDING 303 1, 2, 3, 4 16 Performance Category 15/32 APA MDO, Sanded and Touch-Sanded Plywood 1, 2, 3, 4 Performance Category 15/32 APA RATED SIDING 303 1 Performance Category 15/32 APA MDO, Sanded and Touch-Sanded Plywood 1, 2, 3 24 Performance Category 19/32 APA RATED SIDING 303 1, 2, 3, 4 Performance Category 19/32 APA MDO, Sanded and Touch-Sanded Plywood 1, 2, 3, 4 APA RATED STURD-I-FLOOR 16 oc Performance Category 19/32 APA RATED SIDING 303 1 Performance Category 19/32 APA MDO, Sanded and Touch-Sanded Plywood 1 32 Performance Category 23/32 APA Textured Plywood<sup>c</sup> 1, 2, 3, 4 Performance Category 23/32 APA MDO, Sanded and Touch-Sanded Plywood 1, 2, 3, 4 APA RATED STURD-I-FLOOR 20 oc Performance Category 1-1/8 APA Textured Plywood<sup>c</sup> 1, 2, 3, 4 48 APA RATED STURD-I-FLOOR 48 oc

a. All panels will support at least 30 psf live load plus 10 psf dead load at maximum span.

b. For appearance purposes, blocking, tongue-and-groove edges or other suitable edge supports should be provided.

c. Also see Table 33 for APA RATED SHEATHING/CEILING DECK.

#### TABLE 39

Maximum Span (in.) All Edges Supported	Panel Performance Category	Species Group	Nail Size and Type <sup>c</sup>	
24	11/32 <sup>d</sup>	All	6d nonstaining box or casing	
32	15/32 <sup>d</sup>	Species -	0	
48	19/32 <sup>d</sup>	Groups	8d nonstaining box or casing	

a. Space nails maximum 6 inches at panel edges and 12 inches at intermediate supports for spans less than 48 inches; 6 inches at all supports for 48-inch spans.

b. For appearance purposes, blocking, tongue-and-groove edges or other suitable edge supports should be provided.

c. See Table 6, page 17, for nail dimensions.

d. Any suitable grade panel which meets appearance requirements—Exterior for closed soffits, Exposure 1 or Exterior for nonstructural ceiling.

For open soffit and nonstructural ceiling construction, panels designated Exposure 1 are recommended as a minimum (check local building code) where appearance is not a major consideration.

Only Exterior panels should be used for closed soffits.

At eaves where Exposure 1 sheathing is used for roof decking, protect panel edges against direct exposure to the weather with fascia trim.

Although unsanded and touch-sanded grades of plywood are often used for applications such as soffits, optimum appearance and finish performance is attained by using panels with textured or sanded A-grade faces. For panel grades other than APA RATED SIDING 303, top-quality acrylic latex house paint systems provide best performance (see page 75). Face-checking (separations between fibers parallel to the grain of the face veneer) can be expected on non-overlaid plywood which is exposed to the outdoors, even when finished. If a smooth, check-free surface is desired, use Medium Density Overlay (MDO) plywood.

#### **APA Panel Roof Diaphragms**

With only slight design modifications, any APA panel roof deck system described in the previous sections will also function as an engineered diaphragm to resist high wind and seismic loading. A diaphragm's ability to function effectively as a beam, transferring lateral loads to shear walls, is related to the quality of the connections. Nailing is critical since shear loads are transmitted through these fasteners. Common nails provide required strength. Other nail types may be used when their lateral bearing values are considered in the design. Load-carrying capacity is highest when the diaphragm is blocked.

Where Performance Category 1-1/8 roof panels are desired, such as for Heavy Timber construction (see page 93), shear values for Performance Category 19/32 panels are used. Blocked shear values for Performance Category 1-1/8 panels may be obtained by specifying stapled tongue-and-groove edges. Staples shall be 16 gauge, 1-inch long with a 3/8-inch crown, driven through the tongue-and-groove edges 3/8 inch from the joint so as to penetrate the tongue with both legs of the staple. Staples shall be spaced at one-half of the diaphragm boundary nail spacing for Cases 1 and 2, and at one-third the diaphragm boundary nail spacing for Case 3 through 6, as illustrated in Table 40.

TABLE 40

#### ALLOWABLE SHEAR (POUNDS PER FOOT) FOR HORIZONTAL APA PANEL DIAPHRAGMS WITH FRAMING OF DOUGLAS-FIR, LARCH OR SOUTHERN PINE<sup>®</sup> FOR WIND<sup>b,C</sup> OR SEISMIC LOADING<sup>C</sup>

						Blocked D	iaphragms	Unblocked Diaphragms			
				Minimum Nominal Width of Framing Members at		Nail Spac liaphragm ases), at co edges pare Cases 3 & 4 nel edges	Nails Spaced 6" max. at Supported Edges <sup>d</sup> Case 1 (No				
		Minimum	Minimum	Adjoining	6	4	2-1/2°	<b>2</b> °	unblocked edges or	All other configu-	
	Common	Nail Penetration	Nominal Panel Thickness	Panel – Edges and Bound- aries <sup>9</sup> –		other pa	ing (in.) at nel edges 2, 3 & 4)ª		continuous joints parallel		
Panel Grade	Nail Size <sup>f</sup>	(in.)	(in.)	(in.)	6	6	4	3	to load)	4, 5 & 6)	
	6d <sup>h</sup>	1-1/4	5/16	2 3	185 210	250 280	375 420	420 475	165 185	125 140	
APA STRUCTURAL	8d	1-3/8	3/8	2 3	270 300	360 400	530 600	600 675	240 265	180 200	
l grades	10d <sup>i</sup>	1-1/2	15/32	2 3	320 360	425 480	640 720	730 820	285 320	215 240	
	6d <sup>h</sup>	6d <sup>h</sup> 1-1/4	5/16	2	170 190	225 250	335 380	380 430	150 170	110 125	
APA RATED			3/8	2 3	185 210	250 280	375 420	420 475	165 185	125 140	
SHEATHING APA RATED STURD-I-			3/8	2 3	240 270	320 360	480 540	545 610	215 240	160 180	
FLOOR and other	8d	1-3/8	7/16	2 3	255 285	340 380	505 570	575 645	230 255	170 190	
APA grades except			15/32	2 3	270 300	360 400	530 600	600 675	240 265	180 200	
Species Group 5	10 1	1.1/0	15/32	2 3	290 325	385 430	575 650	655 735	255 290	190 215	
	10d <sup>i</sup>	<sup>ji</sup> 1-1/2	19/32	2 3	320 360	425 480	640 720	730 820	285 320	215 240	

a. For framing of other species: (1) Find specific gravity for species of lumber in the AWC National Design Specification (NDS).

(2) Find shear value from table above for nail size for actual grade. (3) Multiply value by the following adjustment factor: Specific Gravity Adjustment Factor = [1 - (0.5 - SG)], where SG = specific gravity of the framing. This adjustment shall not be greater than 1.

b. For wind load applications, the values in the table above shall be permitted to be multiplied by 1.4.

c. For shear loads of normal or permanent load duration as defined by the NDS, the values in the table above shall be multiplied by 0.63 or 0.56, respectively.

d. Space nails maximum 12 inches o.c. along intermediate framing members (6 inches o.c. when supports are spaced 48 inches o.c. or greater). Fasteners shall be located 3/8" from panel edges.

e. Framing at adjoining panel edges shall be 3" nominal or wider, and nails shall be staggered where nails are spaced 2 inches o.c. or 2-1/2 inches o.c.

f. See Table 6, page 17, for nail dimensions.

g. The minimum normal width of framing members not located at boundaries or adjoining panel edges shall be 2".

h. 8d is recommended minimum for roofs due to negative pressures of high winds.

i. Framing at adjoining panel edges shall be 3" nominal or wider, and nails shall be staggered where 10d nails having penetration into framing of more than 1-1/2" are spaced 3 inches o.c.

Continued on next page

#### TABLE 40 (Continued)

#### ALLOWABLE SHEAR (POUNDS PER FOOT) FOR HORIZONTAL APA PANEL DIAPHRAGMS WITH FRAMING OF DOUGLAS-FIR, LARCH OR SOUTHERN PINE<sup>®</sup> FOR WIND<sup>b,e</sup> OR SEISMIC LOADING<sup>e</sup>

Note: Design for diaphragm stresses depends on direction of continuous panel joints with reference to load, not on direction of long dimension or strength axis of sheet. Continuous framing may be in either direction for blocked diaphragms.

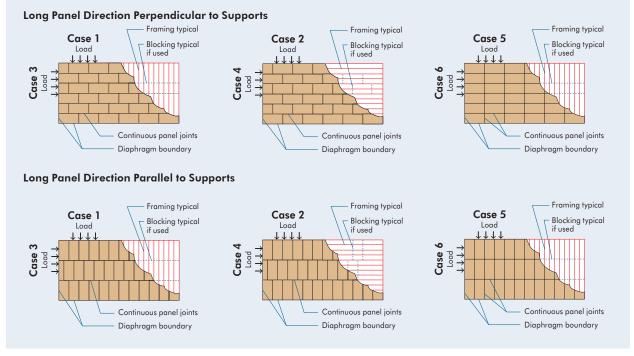


Table 40 gives panel and fastening recommendations for roof diaphragms. Panels and framing are assumed already designed for perpendicular loads. To design a diaphragm, follow these steps:

- 1. Determine lateral loads and resulting shears.
- 2. Determine nailing schedule (Table 40). Consider load direction with respect to joints.
- 3. Compute chord stress due to bending moment. Provide adequate splices. Check deflection. Check anchorage of boundary framing (e.g., chords) to walls.

For information about developing higher diaphragm shears than shown in Table 40, see *APA Design/Construction Guide: Diaphragms and Shear Walls*, Form L350.

## **Roof Construction**

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