



DENSITE® K-4 LE

General Recommendation for Use:

Modified Normal Consistency *(cc/100gms)	23
Vicat Set Time (minutes at NC)	15 - 25
Max. % Set Expansion**(Based on 2 hrs.)	0.20
Dry Density @ NC (lbs. / ft ³)	120 - 125
Wet Compressive Strength (PSI) (Based on 1 hr.)	6000
Penetration at NC (mm) (Modified Vicat)	27 - 33

*Normal Consistency was determined by ASTM C472

**Set Expansion was tested according to PTP 57 (GP - Testing Procedure)

***Measured at Use Consistency

***Use Consistency is G-P Gypsum's recommended lbs. of water per 100 lbs. of plaster for using this product.

Description:

A low consistency, low expansion product with a broad range of uses including Dental Stones.

For more information, call 1-888-PLASTER.