

**G-P Gypsum**



a Georgia-Pacific company

DENSITE® K-4

General Recommendation for Use:

Modified Normal Consistency *(cc/100gms)	23
Vicat Set Time (minutes at NC)	15 - 25
Max. % Set Expansion**(Based on 2 hrs.)	0.35
Dry Density @ NC (lbs. / ft <sup>3</sup> )	120 - 125
Wet Compressive Strength (PSI) (Based on 1 hr.)	6000
Penetration at NC (mm) (Modified Vicat)	27 - 33

\*Normal Consistency was determined by ASTM C472 \*\*Set Expansion was tested according to PTP 57 (GP - Testing Procedure)

\*\*\*Measured at Use Consistency

\*\*\*Use Consistency is G-P Gypsum's recommended lbs. of water per 100 lbs. of plaster for using this product.

**Description:**

A low consistency, low expansion product with a broad range of uses including Dental Stones.

**For more information, call 1-888-PLASTER.**