



#1 METAL CASTING PLASTER (UNSANDED) - BR480

General Recommendation for Use:

Use Consistency (cc/100gms)	120 - 160
Vicat Set Time (minutes)	10 - 20
Mixing Time in Minutes	2
Soaking Time in Minutes	1

*Measured at Use Consistency

*Use Consistency is G-P Gypsum's recommended lbs. of water per 100 lbs. of plaster for using this product.

Description:

An unsanded Metal Casting Plaster used for casting nonferrous metal alloys where minimum expansion and shrinkage are required.

For more information, call 1-888-PLASTER.